

Part Number	ESM Order Ref.	Illus. No.	Description	Remarks
9M245	10M230	17	Pump assembly - oil	
9M246	10M234	18	Bolt - pump to block - 1/4" UNF x 1 3/4"	
9M247	8M272	19	Washer - lock	
9M248	8M272	20	Plate - lock	
9M249	10M231	21	Gasket - pump to block	
9M250	10M235	22	Strainer - oil	
9M251	10M236	23	Pipe - suction - oil	
9M252	FIX136	25	Setscrew - bracket to oil strainer - 1/4" UNF x 1/2"	
9M253	FIX156	26	Washer - shakeproof - 1/4" I/D	
9M254	FIX136	27	Setscrew - bracket to bearing cap - 1/4" UNF x 1/2"	
9M255	FIX156	28	Washer - shakeproof - 1/4" I/D	
9M256	10M239/40	29	Valve - oil release	
9M257	10M239/40	30	Spring - valve	
9M258	9M241	31	Washer - cap nut	
9M259	10M243	32	Cap nut - valve	
9M260	10M244	33	Plug - oil priming	
9M261	10M245	34	Crush washer - plug - 3/8"	
9M262	10M246SH	35	Sump - oil	
9M263	GSK110	36	Sump gasket set	
9M264	10M247	37	Plug - drain	
9M265	10M248	38	Washer - copper - 1/2"	
9M266	Use GSK110	39	Seal - main bearing cap	
9M267	10M253	40	Rod - dipper	
9M268	Use FIX121	41	Screw - sump to crankcase - 1/4" UNF x 1/2"	
9M269	Use FIX121	42	Washer	
-	FIX121	41/42	Sump fastener fixing kit	

